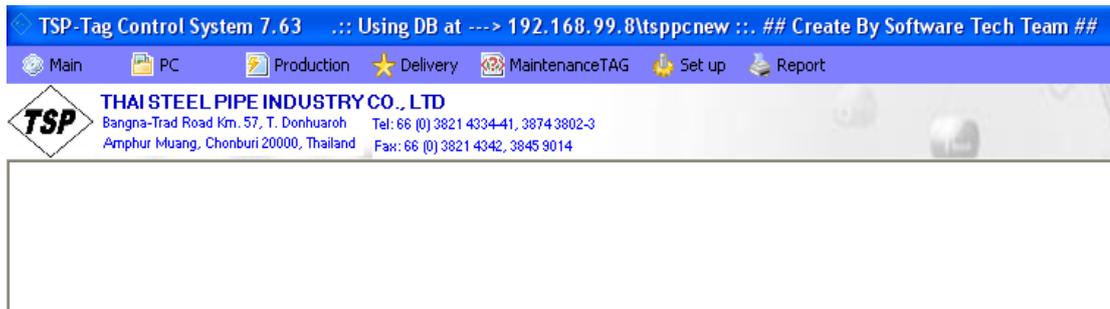
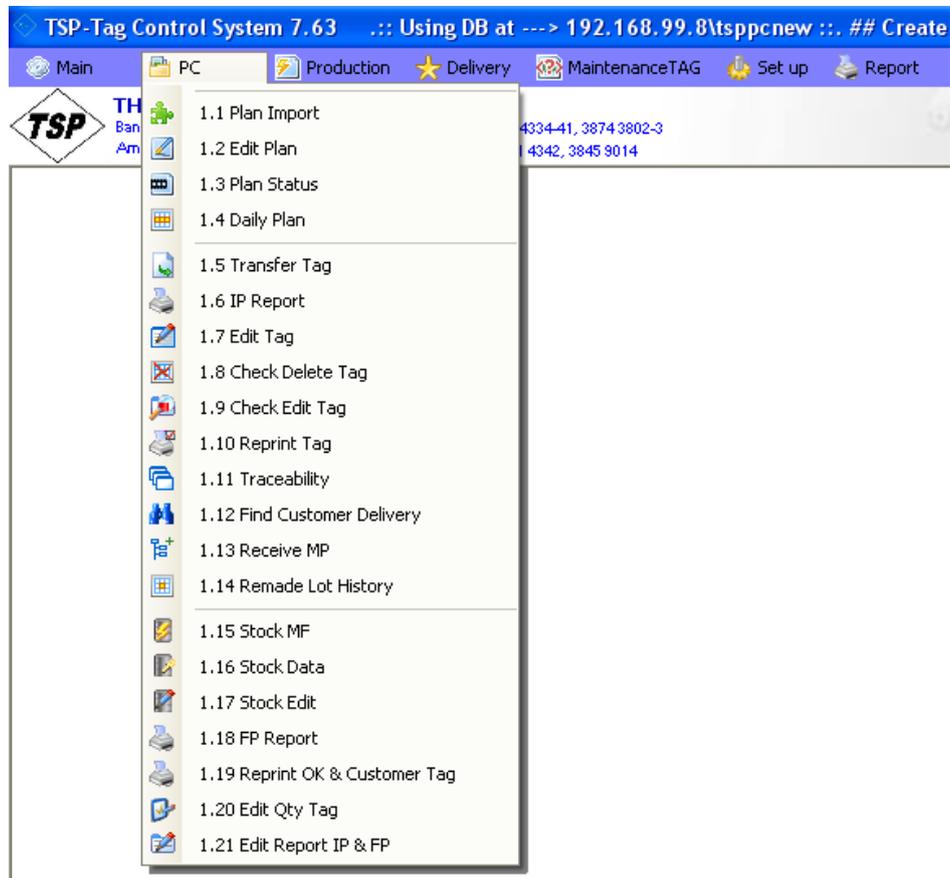


ภาคผนวก จ

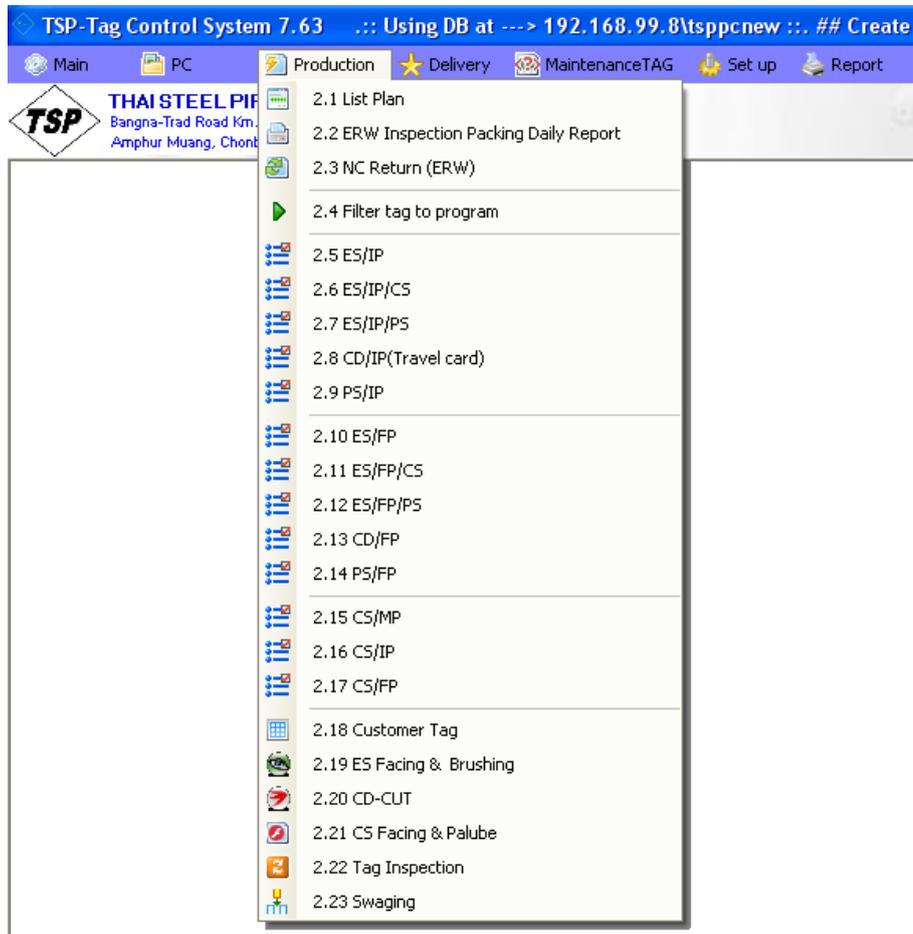
การแสดงผลของโปรแกรมและคำสั่งการทำงานในโปรแกรม



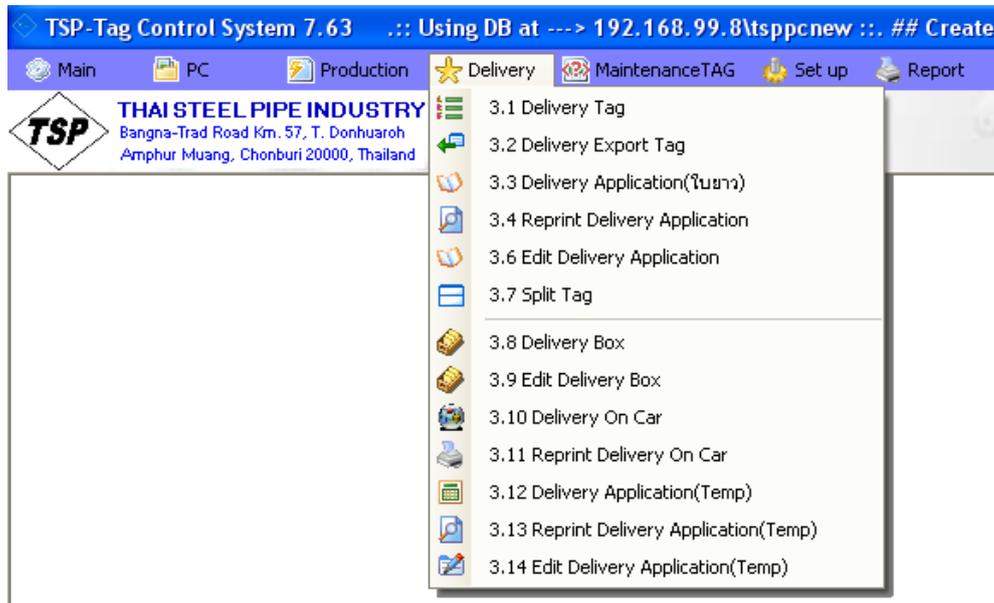
รูปที่ 1 Main Menu หลักของโปรแกรม



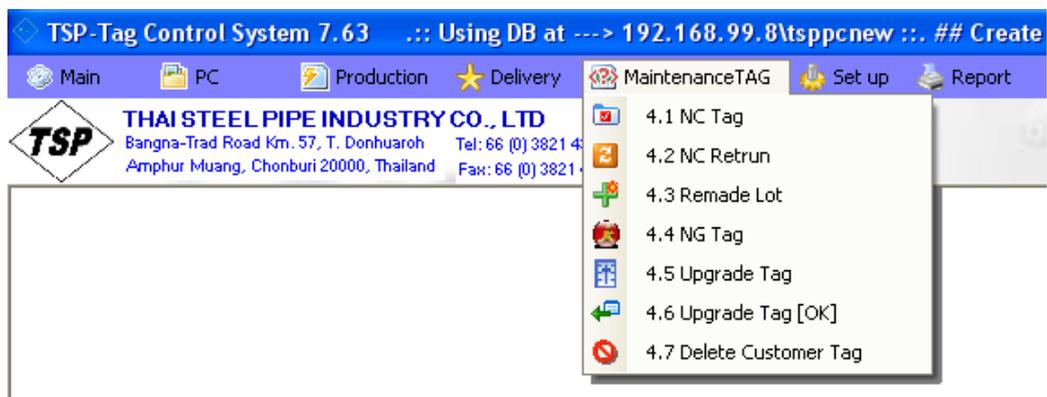
รูปที่ 2 คำสั่งย่อยของ Main Menu: PC



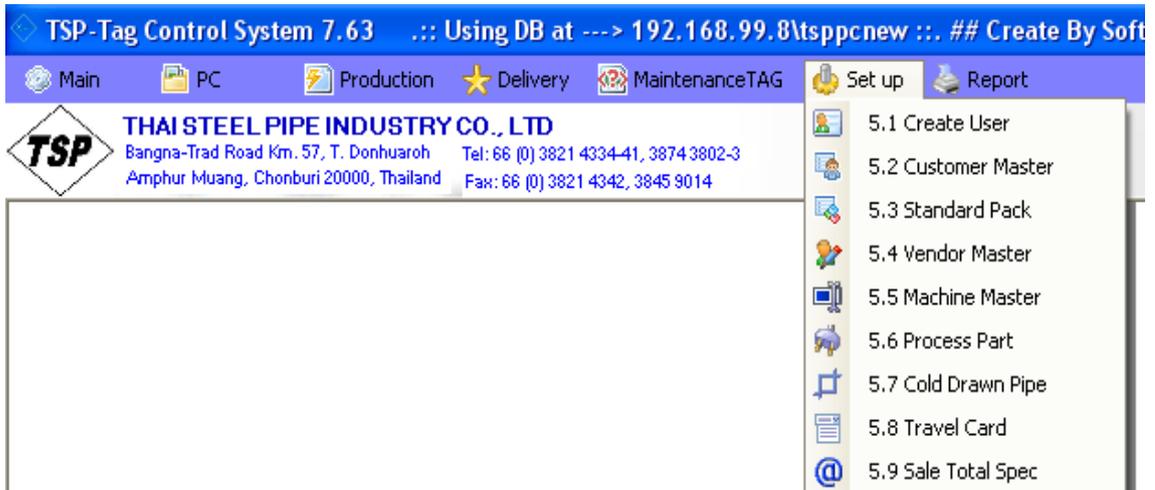
รูปที่ 3 คำสั่งย่อยของ Main Menu: Production



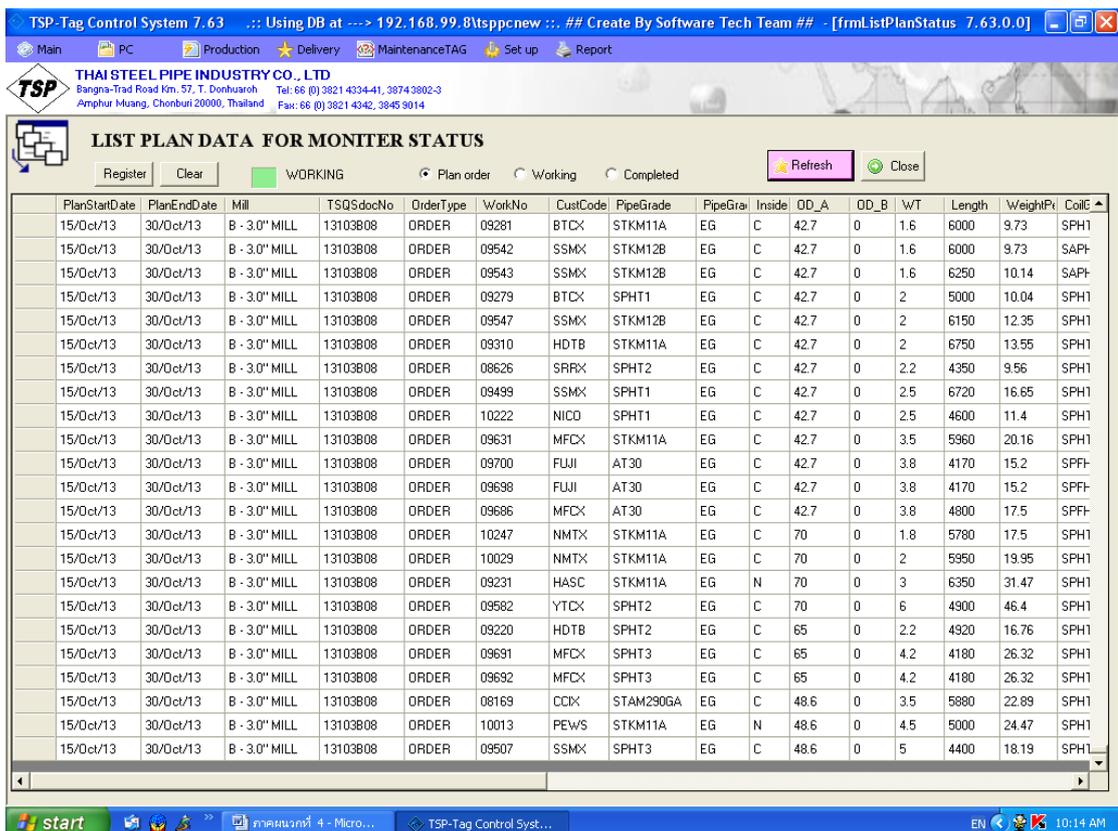
รูปที่ 4 คำสั่งย่อยของ Main Menu: Delivery



รูปที่ 5 คำสั่งย่อยของ Main Menu: Maintenance Tag



รูปที่ 6 คำสั่งย่อยของ Main Menu: Set up



รูปที่ 7 รายการสินค้าตามคำยืนยัน Order ที่ได้มาจากฝ่ายขาย

TSP-Tag Control System 7.63 ... Using DB at ----> 192.168.99.8\tsppcnew ... ## Create By Software Tech Team ## - [frmListPlanStatus 7.63.0.0]

Main PC Production Delivery MaintenanceTAG Set up Report

TSP THAI STEEL PIPE INDUSTRY CO., LTD
 Bangna-Trad Road Km. 57, T. Donhualah Tel: 66 (0) 3821 4334-41, 3874 3802-3
 Amphur Muang, Chonburi 20000, Thailand Fax: 66 (0) 3821 4342, 3845 3014

LIST PLAN DATA FOR MONITER STATUS

Register Clear WORKING Plan order Working Completed Refresh Close

PlanStartDate	PlanEndDate	Mill	TSQSDocNo	OrderType	WorkNo	CustCode	PipeGrade	PipeGra	Inside	OD_A	OD_B	WT	Length	WeightPe	CoilG
15/Oct/13	23/Oct/13	A-2" MILL	13103A	ORDER	09626	MFCX	STAM290GA	EG	C	38.1	0	2	6500	11.57	SPH1
15/Oct/13	23/Oct/13	A-2" MILL	13103A	ORDER	09442	KAWA	STKM11A	ES	C	50	20	1.6	6320	10.28	SPH1
15/Oct/13	23/Oct/13	A-2" MILL	13103A	ORDER	08022	PTSX	STKM14B	EG	C	44	0	2.6	5100	13.54	SPH1
15/Oct/13	23/Oct/13	A-2" MILL	13103A	ORDER	07165	CCDX	SPHT1	EG	C	38.1	0	3.5	4210	12.57	SPH1
15/Oct/13	23/Oct/13	A-2" MILL	13103A	ORDER	09264	SPMP	STKM13A	ES	C	40	20	2	4200	7.05	SPH1
15/Oct/13	23/Oct/13	A-2" MILL	13103A	ORDER	09552	SSEX	STKM14B	EG	C	44	0	2.3	5950	14.07	SPH1
15/Oct/13	23/Oct/13	A-2" MILL	13103A	ORDER	09676	MFCX	S40C	EG	C	38.1	0	3.7	4000	12.55	S40C
15/Oct/13	23/Oct/13	A-2" MILL	13103A	ORDER	09042	KYBX	STKM11A	EG	C	44.6	0	1	6000	6.45	SPDC
15/Oct/13	23/Oct/13	A-2" MILL	13103A	ORDER	09263	SPMP	STKM13A	ES	C	40	20	2	4050	6.79	SPH1
15/Oct/13	23/Oct/13	B - 3.0" MILL	13103B03	ORDER	09357	RBCX	STAM1470	EG	C	31.8	0	1.8	6350	8.46	SAE1
15/Oct/13	23/Oct/13	A-2" MILL	13103A	ORDER	09019	CCIS	STAM390G	ES	C	40	25	2.3	5830	12.09	SPH1
15/Oct/13	23/Oct/13	B - 3.0" MILL	13103B02	ORDER	10029	NMTX	STKM11A	EG	C	70	0	2	5950	19.95	SPH1
15/Oct/13	23/Oct/13	B - 3.0" MILL	13103B03	ORDER	08283	HDTC	STKM-NB150	EG	C	31.8	0	2.3	5840	9.77	SPH1
15/Oct/13	23/Oct/13	B - 3.0" MILL	13103B03	ORDER	08285	HDTC	STKM-NB150	EG	C	31.8	0	2.3	6090	10.19	SPH1
15/Oct/13	23/Oct/13	B - 3.0" MILL	13103B03	ORDER	08284	HDTC	STKM-NB150	EG	C	31.8	0	2.3	6360	10.64	SPH1
15/Oct/13	23/Oct/13	B - 3.0" MILL	13103B03	ORDER	09454	TSES	STAM1140-...	EG	C	31.8	0	2.8	6160	12.33	SAE1
15/Oct/13	23/Oct/13	B - 3.0" MILL	13103B03	ORDER	09660	MFCX	SPHT3	EG	C	31.8	0	3.5	4250	10.38	SPH1
15/Oct/13	23/Oct/13	B - 3.0" MILL	13103B03	ORDER	09516	NSKX	SPHT4-AAT	EG	C	31.8	0	3.5	4500	10.99	SPH1
15/Oct/13	23/Oct/13	B - 3.0" MILL	13103B03	ORDER	09522	NSKX	SPHT4-AAT	EG	C	31.8	0	3.5	4900	11.97	SPH1
15/Oct/13	23/Oct/13	B - 3.0" MILL	13103B03	ORDER	09620	MFCX	STAM390G	EG	C	31.8	0	6	6180	23.59	SPH1
15/Oct/13	23/Oct/13	B - 3.0" MILL	13103B03	ORDER	09616	SUMI	STAM390G	EG	C	31.8	0	6	6390	24.39	SPH1
15/Oct/13	23/Oct/13	B - 3.0" MILL	13103B03	ORDER	09737	YSPX	STKM13B-E...	EG	C	75	0	1.6	7155	20.72	PBC:
15/Oct/13	23/Oct/13	B - 3.0" MILL	13103B04	ORDER	09583	YTCX	SPHT2	EG	C	75	0	4	5300	37.12	SPH1

start ภาพมองที่ 4 - Micro... TSP-Tag Control Syst... EN 10:12 AM

รูปที่ 8 รายการสินค้าในช่วงวางแผนและจะมีการผลิต

TSP-Tag Control System 7.63 ... Using DB at ---> 192.168.99.8\tsppcnew ... ## Create By Software Tech Team ## - [frmListPlanStatus 7.63.0.0]

Main PC Production Delivery MaintenanceTAG Set up Report

TSP THAI STEEL PIPE INDUSTRY CO., LTD
 Bangna-Trad Road Km. 57, T. Donkhuasoth Tel: 66 (0) 3821 4304-41, 3874 3802-3
 Amphur Muang, Chonburi 20000, Thailand Fax: 66 (0) 3821 4342, 3845 9014

LIST PLAN DATA FOR MONITER STATUS

Register Clear WORKING Plan order Working Completed Refresh Close

PlanStartDate	PlanEndDate	Mill	TSQSdocNo	OrderType	WorkNo	CustCode	PipeGrade	PipeGra	Inside	OD_A	OD_B	WT	Length	WeightPe	CoilE
14/Aug/13	21/Aug/13	B - 3.0" MILL	13082B02	ORDER	07274	SSKX	STKM11A	EG	C	70	0	3.2	6130	32.31	SPH1
20/Aug/13	28/Aug/13	C - 1.5" MILL	13083C	ORDER	07505	SSMX	SPHT1	EG	C	31.8	0	1.4	4050	4.25	SPH1
28/Aug/13	04/Sep/13	C - 1.5" MILL	13084C	ORDER	07071	PTSX	SPHT1	EG	C	35	0	1.4	6560	7.61	SPH1
28/Aug/13	04/Sep/13	C - 1.5" MILL	13084C01	ORDER	08250	NHKB	STKM11A	EG	N	22.2	0	1.4	4430	3.18	SPCC
28/Aug/13	04/Sep/13	C - 1.5" MILL	13084C	ORDER	08063	ASIX	STKM11A	EG	C	35	0	1	5570	4.67	SPCC
28/Aug/13	04/Sep/13	C - 1.5" MILL	13084C	ORDER	08115	AHTX	STKM11A	EG	C	35	0	1	6455	5.41	SPCC
30/Aug/13	04/Sep/13	A-2" MILL	13084A	ORDER	07072	PTSH	SPHT1	EG	C	38.1	0	1.7	3950	6.03	SPH1
30/Aug/13	04/Sep/13	A-2" MILL	13084A	ORDER	08033	KYBX	SPHT1	EG	C	38.1	0	1.7	4090	6.24	SPH1
04/Sep/13	11/Sep/13	C - 1.5" MILL	13091C01	ORDER	08067	ASIX	STKM11A	EG	C	25.4	0	1	5300	3.19	SPCC
04/Sep/13	11/Sep/13	C - 1.5" MILL	13091C01	ORDER	08345	TKTX	STKM13A	EG	N	25.4	0	1.2	5480	3.92	SPCC
04/Sep/13	11/Sep/13	C - 1.5" MILL	13091C01	ORDER	08241	NHKP	STKM13A	EG	N	25.4	0	1.4	6120	5.07	SPH1
04/Sep/13	11/Sep/13	C - 1.5" MILL	13091C01	ORDER	08365	BTEX	STAM290GB	EG	N	25.4	0	1.6	6050	5.68	SPCC
04/Sep/13	11/Sep/13	C - 1.5" MILL	13091C01	ORDER	08341	KDKX	STKM11A	EG	C	25.4	0	1.6	6080	5.71	SPH1
04/Sep/13	11/Sep/13	C - 1.5" MILL	13091C02	ORDER	08268	NHKB	STKM13A	EG	N	25.4	0	1.6	5610	5.27	SPH1
04/Sep/13	11/Sep/13	C - 1.5" MILL	13091C02	ORDER	08033	KYBX	SPHT1	EG	C	38.1	0	1.7	4090	6.24	SPH1
04/Sep/13	11/Sep/13	C - 1.5" MILL	13091C02	ORDER	08115	AHTX	STKM11A	EG	C	35	0	1	6455	5.41	SPCC
04/Sep/13	11/Sep/13	C - 1.5" MILL	13091C02	ORDER	08196	HDTB	STAM290GA	EG	C	35	0	1	6000	5.03	SPCC
04/Sep/13	11/Sep/13	C - 1.5" MILL	13091C02	ORDER	08063	ASIX	STKM11A	EG	C	35	0	1	5570	4.67	SPCC
11/Sep/13	18/Sep/13	B - 3.0" MILL	13092B01	ORDER	08591	MFCX	SPHT4-AAT	EG	C	34	0	4.5	4800	15.71	SPH1
11/Sep/13	18/Sep/13	B - 3.0" MILL	13092B02	ORDER	07717	KYBI	STKM11A	EG	C	60.5	0	1.6	5500	12.78	SPH1
12/Sep/13	18/Sep/13	C - 1.5" MILL	13092C01	ORDER	08299	HIAM	SPHT1	EG	C	38.1	0	1.6	4300	6.19	SPH1
18/Sep/13	26/Sep/13	B - 3.0" MILL	13093B02	ORDER	08046	BTAX	STAM440G	EG	N	65	0	3	5800	26.6	SPH1
15/Oct/13	23/Oct/13	B - 3.0" MILL	13103B03	ORDER	09735	YSPX	STKM13B-E...	EG	C	75	0	1.6	6910	20.01	PBC

start ภาพหน้าจอที่ 4 - Micro... TSP-Tag Control Syst... EN 10:20 AM

รูปที่ 9 รายการสินค้าที่มีการผลิตเรียบร้อยตามคำสั่งผลิต

The image shows a screenshot of the ARNet Document software interface. The main window displays an 'ERW Inspection & Packing Daily Report' form for the date 22/10/2013. The form includes fields for Machine Name (ALL), TSP Control No., Pipe Grade, and various inspection and packing data. Below the form, a table summarizes the data for each machine and its total production.

No	Machine	TSP Control No.	Pipe Grade	Wt	Len	TS-QTY	Good	NG	NG Reason	Packing	Net Pkg	Material Info
1	09284 HONDA TH903035 #1	E-HDTC-027/H	STKM46196	C	31.8	0	2.3	690	1933	126	05	126 ES/MP 3AB-081-0305 SPHT-H SAE1024M S
Total							1933	126	0	0	126	
2	09017 CHEOW CHAN (Cheow#6)	E-CCR-1640	STAM39K	C	40	25	2.3	670	2800	105	03	105 ER/FP 3AA-130-0209 SPHT2 SAE1024M S
Total							2800	105	0	0	105	
3	09455 T.SUMMIT (EAS#7)	E-TSAP-0320	STKM201	C	31.8	0	2	630	134	150	01	150 ES/MP 3AB-081-0101 SAE1024M S
Total							134	150	0	0	150	
4	09350 S.SENATER	E-SIAM-0140	STKM13A	N	38.1	0	2.3	690	526	105	07	105 ES/MP 3AC-130-0101 SPHT2 SAE1024M S
Total							526	105	0	0	105	
5	09237 YOKOYAMA K1	E-YKTX-0120	STKM13	N	38.1	0	2.3	690	137	100	01	100 ES/MP 3AC-131-0101 SPHT2 SAE1024M S
Total							137	100	0	0	100	
6	09455 T.SUMMIT (EAS#7)	E-TSAP-0320	STKM201	C	31.8	0	2	630	134	124	04	124 ES/MP 3AB-081-0104 SAE1024M S
Total							134	124	0	0	124	
7	09357 T.REBIRTH	E-RBCX-002/H	STAM14	C	31.8	0	1.8	630	2599	150	06	150 ES/MP 3AB-080-0205 SAE1024M S
Total							2599	150	0	0	150	
8	09017 CHEOW CHAN (Cheow#6)	E-CCR-1640	STAM39K	C	40	25	2.3	670	2800	105	01	105 ER/FP 3AA-130-0301 SPHT2 SAE1024M S
Total							2800	105	0	0	105	

TSQS Form : ERRP-311-F04 , Rev(D) / October 1, 2012 : Approved FA RS : ER Section (ER) Revision : 1 Year Print Date : 22-Oct-13 12:58:06 PM Page 1 of 2

The bottom part of the screenshot shows a data table with columns for Machine, TSP Control No., Pipe Grade, Wt, Len, TS-QTY, Good, NG, NG Reason, Packing, Net Pkg, and Material Info. This table appears to be a summary or continuation of the data from the report form above.

รูปที่ 11 รายงานการมัดบรรจุท่อ ยาว ERW วันที่ 22/Oct /13 ผลิตจากเครื่อง A3 Mill แทนการเขียนบันทึกด้วยมือและ Export เป็น Excel File เพื่อนำข้อมูลไปจัดการต่อได้

TSP-Tag Control System 7.63 :: Using DB at ----> 192.168.99.8\tsppcnew :: ## Create By Software Tech Team ## - [frmCuttingReport]

THAI STEEL PIPE INDUSTRY CO., LTD
Bangna-Trad Road Km. 57, T. Donhuayon, Tel: 66 (0) 3821 4324-41, 3874 3802-3
Amphur Muang, Chonburi 20000, Thailand Fax: 66 (0) 3821 4342, 3645 9014

Date: 21/Oct/13 08:00 To: 21/Oct/13 10:00
Process: ES/IP
LotNo: [] [] [] []

Hold Shift+Click to multi column sort

RNo	Tag Code M	Ta	S...	Sp...	Work No.	C...	Cust C...	Pipe Grade M	Pipe...	In.	OD...	W...	Lengt...	Wei...	Producti...	Lot N...	Lot...	Sub...	Lot...	Coil Gra...	C
163604	13202146	5	0	0	08283	B	HDTC	STKMNB150	EG	C	31.8	C 2.3	5840	9.77	17/Oct/13	3AB	082	01	05	SPHT-H	S
163620	13180571	2	0	0	08272	C	NHKB	STKM13A	EG	N	38.1	C 2.3	5930	12.04	13/Sep/13	39C	063	01	02	SPHT2	S
163621	13193104	7	0	0	09136	C	NHKB	STKM11A	EG	N	19.1	C 1.2	5800	3.07	03/Oct/13	3AC	004	01	07	SPCC-SD	T

LotNo: [] [] [] []

Hold Shift+Click to multi column sort

Coil Gra...	Coil No M	U...	Cu...	Tag Code...	T...	Spl...	S...	Work No.	Clas...	PQCCPNO C	OD...	O...	W...	Leng...	Wegi...	Qt...	Wgt...	Mech...	User Cut C	Part No C
SPHT2	SM34-00574427	23	13	13204278	1	0	0	13090163	C	E-NHKB-122/1	38.1	0	2.3	449	0.91	299	272	P1	maitree	
SPHT-H	SM35-00094413	30	6	13204255	1	0	0	08283	B	E-HDTC-016/1	31.8	0	2.3	958	1.6	180	288	M2	NARIN	L
SPCC-SD	TC37-01725441	60	5	13204279	1	0	0	09136	C	E-NHKB-124/0	19.1	0	1.2	1145	0.61	300	183	SDLI	manit	
																779	743			

Microsoft Excel - ES WIP

A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X					
1	RNo	Tag Co	Tag No	Spl#1	M	W	Work N	Class N	Cust Co	Pipe Gr	Pipe Gr	In	OD	W	EWT	M	Length	Weight	Production	Lot No	F	Lot No	F	Sub No	Lot No	E	Coil Grade	Part No
2	Stock: Stock																											
3	163620	13180571	2	0	0	08272	C	NHKB	STKM1EG	N	38.1	0	2.3	5930	12.04	1309/13	39C	063	01	02	SPHT2	SM						
4	163604	13202146	5	0	0	08283	B	HDTC	STKM EG	C	31.8	0	2.3	5840	9.77	17/10/13	3AB	082	01	05	SPHT-H	SM						
5	163621	13193104	7	0	0	09136	C	NHKB	STKM1EG	N	19.1	0	1.2	5800	3.07	03/10/13	3AC	004	01	07	SPCC-SD	TC3						

รูปที่ 12 รายการท่อตัดสั้นระหว่างผลิต วันที่ 21/Oct/13 ช่วงเวลา 08:00 - 10:00 น เพื่อติดตามการไหลและสถานะของงานมีการ Export เป็น Excel File เพื่อนำข้อมูลไปจัดการต่อได้

Identification Tag													
ES / IP													
ES IN-PROCESS													
 <small>13194747-1-0-0</small>													
Work No.	09345				Product Code (รหัสผลิตภัณฑ์)	E-NHKP-1310							
Lot No. (เลขที่ Lot)	3	3	C	-	1	5	4	-	0	1	-	0	3
Customer: (ลูกค้า)	NHKP												
Pipe Grade. (ระดับท่อ)	STKM13A-EG				Coil Grade. (ระดับขดลวด)	SPHT2							
Size mm. (ขนาดท่อ)	OD (A)	OD (B)/ID		Wt		Length.							
IE (ระดับ)	N	25.40		1.400		667.00							
Quantity (จำนวน)	29				Weight (น้ำหนัก)	15.95							
Coil No. (เลขที่ขดลวด)	S	M	3	7	-	0	5	8	4	2	3	7	
PROCESS (กระบวนการผลิต)	QUANTITY (จำนวน)		DATE (วันที่)		CHECKED (ตรวจสอบ)								
MB	29 Pcs		05/10/2013		AED								
<input type="checkbox"/> Braid													
<input type="checkbox"/> Facing													
<input type="checkbox"/> Inspection													
<input type="checkbox"/> Bending													
<input type="checkbox"/> S/T													
<input type="checkbox"/> Packing													
INSPECTION				DATE		05/10/2013							
TSOS TAG : PTG-75-0410/0						ES section							

รูปที่ 13 แสดงป้ายกำกับสินค้าท่อตัดสั้น ES วันที่ 05/Oct /13 ของเครื่องตัด M2 กะ Day ซึ่งแทนการเขียนบันทึกด้วยมือ

TSP-Tag Control System 7.63 ... Using DB at ---> 192.168.99.8\tsppcnew ... ## Create

Main PC Production Delivery MaintenanceTAG Set up Report

TSP **THAI STEEL PIPE INDUSTRY CO., LTD**
 Bangna-Trad Road Km. 57, T. Donkhuasoth Tel: 66 (0) 3821 4304-41, 3874 3802-3
 Amphur Muang, Chonburi 20000, Thailand Fax: 66 (0) 3821 4342, 3845 9014

Reprint Tag Scan barcode LotNo 39b 081 01 Process: ES/FP Create Date 22/Oct/13

Hold Shift+Click to multi column sort

Drag a column header here to group by that column.

Tag Code	Tag...	Spli...	Spli...	Work No	Cl	Short Name	Pipe Grade	Kind	IB	D...	D...
13205076	1	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	2	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	3	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	4	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	5	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	6	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	7	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	8	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	9	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	10	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	11	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	12	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	13	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	14	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	15	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	16	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	17	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	18	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	19	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	20	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	21	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	22	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	23	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	24	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	25	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	26	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	27	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	28	0	0	13090403	B	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0
13205076	29	0	0	13090403	R	HITACHI AUTO...	STKM11A	-	EG	C	48.6 0

Record: 1 of 120

1/1 Backward Forward

Identification Tag

ES / FP
ES FINISHED PRODUCT

13205076-1-0-0

Work No.	13090403			Product Code (ชนิดผลิตภัณฑ์)	E-HIAM-050/2
Lot No. (เลขที่ล็อต)	3	9	B	0	8
Customer (ลูกค้า)	HITACHI AUTOMOTIVE(KORAT)				
Pipe Grade (ชนิดท่อ)	STKM11A - EG		Cell Grade (ชนิดถังเก็บ)	SPCC-SD	
Size mm. (ขนาดท่อ)	OD(A)	OD(B)/ID	Wt.	Length	
IB (ชนิด)	C	48.60	1.400	264.50	
Quantity (จำนวน)	10		Weight (น้ำหนัก)	4.30 kg	
Cap Job (เลขที่ถัง)	S	U	3	B	9
	2	1	1	1	5
	2	9			

INSPECTION RESULT

INSPECTION rachadapon s. DATE 22/10/2013

TSOS TAG : PTG-75-0411/0 DC section

start Send Message Microsoft E... ภาพนกที่... TSP-Tag Co... ARNet Docu... 221020131... EN 2:19 PM

รูปที่ 14 การทวนสอบและพิมพ์ซ้ำป้ายกำกับสินค้าท่อตัดสั้น ES หากเสื่อมสภาพสามารถใช้หมายเลข Lot No. สืบค้นทำใหม่ขึ้นมาได้

TSP-Tag Control System 7.63 ... Using DB at ---> 192.168.99.8\tsppcnew ... ## Create By Software Tech Team ##

Main PC Production Delivery MaintenanceTAG Set up Report

TSP THAI STEEL PIPE INDUSTRY CO., LTD
 Bangna-Trad Road Km. 57, T. Donhuayoh Tel: 66 (0) 3821 4334-41, 3874 3802-3
 Amphur Muang, Chonburi 20000, Thailand Fax: 66 (0) 3821 4342, 3845 9014

frmReportDaily
 Type report: Print Excel
 ProductionDate: 21/Oct/13
 Process: ES/IP
 Machine: M2

ARNet Document

ERW Short Pipe Cutting Daily Report
 (รายงานประจำวันท่อตัดสั้น ERW)

Date(วันที่): 21/Oct/2013		ERW Short Pipe Cutting Daily Report										Approved(ลงชื่อ)		Reviewed(ลงชื่อ)				
Machine Name: M2		(รายงานประจำวันท่อตัดสั้น ERW)																
Shift: DAY																		
Operator (ผู้ปฏิบัติงาน): 1.		2.										3.		4.		5.		
No.	WorkNo.	Customer (ลูกค้า)	Pipe Grade & Size(mm) รหัสท่อ&ขนาด					Supplied (การรับเข้า)		Cutting Length (นิ้ว)	Brushing (กรัม)	Cut Result				Material Inform		
			Grade	IB	ODA	ODB	WT	L	LotNo(ส่วนLot)			Qty (pcs)	Good	NC	Scrap	NG Reason	Grade	
1	08283	HONDA TRADACCIS จีวี	STKMNB150-EG	C	31.8	0	2.3	5840	3AB-082-01-05	30	958	180					SPHT-H	SM3
2	09357	T.REBIRTH	STAM1470 -EG	C	31.8	0	1.8	6350	3AB-080-02-01	150	893	1050					SAE1024MB	SM3
3	09357	T.REBIRTH	STAM1470 -EG	C	31.8	0	1.8	6350	3AB-080-02-03	85	893	595					SAE1024MB	SM3
4	09357	T.REBIRTH	STAM1470 -EG	C	31.8	0	1.8	6350	3AB-080-02-02	59	893	413					SAE1024MB	SM3
5	09357	T.REBIRTH	STAM1470 -EG	C	31.8	0	1.8	6350	3AB-080-02-05	131	893	917					SAE1024MB	SM3
											3155	0	0					

Microsoft Excel - ReportDaily

NO	WorkNo	Customer	Grade	IB	ODA	ODB	WT	L	LotNo	QTY	Cutting Length	Brushing	Good	NC	Scrap	NG Reason	Grade	Coilno	FltNo reserved	LotNo reserved	Sub No	Lot No
1	08283	HONDA TRADACCIS จีวี	STKMNB150-EG	C	31.8	0	2.3	5840	3AB-082-01-05	30	958	0	180	0	0	0	0	SM35-00094413	3AB	082	01	05
2	09357	T.REBIRTH	STAM1470 -EG	C	31.8	0	1.8	6350	3AB-080-02-01	150	893	0	1050	0	0	0	0	SM3A-00664080	3AB	080	02	01
3	09357	T.REBIRTH	STAM1470 -EG	C	31.8	0	1.8	6350	3AB-080-02-03	85	893	0	595	0	0	0	0	SM3A-00664080	3AB	080	02	03
4	09357	T.REBIRTH	STAM1470 -EG	C	31.8	0	1.8	6350	3AB-080-02-02	59	893	0	413	0	0	0	0	SM3A-00664080	3AB	080	02	02
5	09357	T.REBIRTH	STAM1470 -EG	C	31.8	0	1.8	6350	3AB-080-02-05	131	893	0	917	0	0	0	0	SM3A-00664080	3AB	080	02	05

รูปที่ 15 รายงานการท่อตัดสั้น วันที่ 21/Oct/13 ของเครื่องตัด M2 กะ Day ซึ่งแทนการเขียนบันทึกด้วยมือการ Export เป็น Excel File เพื่อนำข้อมูลไปจัดการต่อได้ด้านบัญชีสินค้าคงคลังได้

TSP-Tag Control System 7.63 ... Using DB at ----> 192.168.99.8\tsppcnew ... ## Create By Software Tech Team ## - [frmFPReport]

Main PC Production Delivery MaintenanceTAG Set up Report

THAI STEEL PIPE INDUSTRY CO., LTD
 Bangna-Trad Road Km. 57, T. Donmuang, Bangkok 10540, Thailand
 Tel: 66 (0) 3821 4324-41, 3874 3902-3
 Amphur Muang, Chonburi 20000, Thailand Fax: 66 (0) 3821 4342, 3845 9014

Date: 22/Oct/13 08:00 To: 22/Oct/13 10:00

Process: ES/FP

Hold Shift+Click to multi column sort

RFPNo	Tag Code	Ta...	Spl...	S...	Work No	Cl...	Cust Co...	Pipe Grade	Pipe...	Insid...	Coil Gra.	Coil No	OD...	D...	WT	Leng...	Lot N...	Lot N...	Su...
1414270	13205061	1	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01
1414271	13205061	2	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01
1414272	13205061	3	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01
1414273	13205061	4	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01
1414274	13205061	5	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01
1414275	13205061	6	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01
1414276	13205061	7	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01
1414277	13205061	8	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01
1414278	13205061	9	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01
1414279	13205061	10	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01
1414280	13205061	11	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01
1414281	13205061	12	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01
1414282	13205061	13	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01
1414283	13205061	14	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01
1414284	13205061	15	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01
1414285	13205061	16	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01
1414286	13205061	17	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01
1414287	13205061	18	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01
1414288	13205061	19	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01
1414289	13205061	20	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01
1414290	13205061	21	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01
1414291	13205061	22	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01
1414292	13205061	23	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01
1414293	13205061	24	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01

Microsoft Excel - ES FG

A1	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	
1	RFPNo	Tag Code	Tag N	Spl#1	Spl#2	Work No	Class	Cust Code	Pipe Grade	Pipe Grad	Inside B	Coil Grade	Coil No	OD A	OD B	WT	Length	Lot No R	Lot No R	Su	
2	Report: FpReport																				
3	1414270	13205061	1	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
4	1414271	13205061	2	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
5	1414272	13205061	3	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
6	1414273	13205061	4	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
7	1414274	13205061	5	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
8	1414275	13205061	6	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
9	1414276	13205061	7	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
10	1414277	13205061	8	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
11	1414278	13205061	9	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
12	1414279	13205061	10	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
13	1414280	13205061	11	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
14	1414281	13205061	12	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
15	1414282	13205061	13	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
16	1414283	13205061	14	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
17	1414284	13205061	15	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
18	1414285	13205061	16	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
19	1414286	13205061	17	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
20	1414287	13205061	18	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
21	1414288	13205061	19	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
22	1414289	13205061	20	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
23	1414290	13205061	21	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
24	1414291	13205061	22	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
25	1414292	13205061	23	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
26	1414293	13205061	24	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
27	1414294	13205061	25	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
28	1414295	13205061	26	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
29	1414296	13205061	27	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
30	1414297	13205061	28	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	
31	1414298	13205061	29	0	0	090163	C	NHKB	STKM13A	EG	N	SPHT2	SM34-00574427	38.1	0	2.3	449	39C	063	01	

Ready

start TSP-Tag Control Syst... Microsoft Excel - ES FG EN 11:18 AM

รูปที่ 16 รายการท่อตัดสั้นสำเร็จรูป วันที่ 22/Oct/13 ช่วงเวลา 08:00 - 10:00 น เพื่อติดตามการไหลและสถานะของงานมีการ Export เป็น Excel File เพื่อนำข้อมูลไปจัดการต่อได้

TSP-Tag Control System 7.63 : Using DB at ----> 192.168.99.8\tsppcnew... ## Create By Software Tech Team ## - [frmReprintCustomerTag]

THAI STEEL PIPE INDUSTRY CO., LTD
Bangna-Trad Road Km.32, T. Donmuang, B. Bangna-Trad, Bangkok 10540, Thailand
Tel: 66 (0) 3821 4234-41, 2674 2893-3
Amphur Muang, Chonburi 38200, Thailand Fax: 66 (0) 3821 4342, 3945 3014

Reprint OK/Customer Tag
Scan barcode
Process: Customer Tag
Create Date(Tag OK and Customer Tag): 22/10/2013

Delv Code	Tag Code	Tag No	Split1	Split2	Work No	Cust Code	Pipe Grade	Pipe Grade Type	Inside Bead	OD A	OD B	WT	Length
13160444	13205143	1	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5
13160444	13205143	2	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5
13160444	13205143	3	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5
13160444	13205143	4	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5
13160444	13205143	5	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5
13160444	13205143	6	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5
13160444	13205143	7	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5
13160444	13205143	8	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5
13160444	13205143	9	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5
13160444	13205143	10	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5
13160444	13205143	11	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5
13160444	13205143	12	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5
13160444	13205143	13	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5
13160444	13205143	14	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5
13160444	13205143	15	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5
13160444	13205143	16	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5
13160444	13205143	17	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5
13160444	13205143	18	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5
13160444	13205143	19	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5
13160444	13205143	20	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5
13160444	13205143	21	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5
13160444	13205143	22	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5
13160444	13205143	23	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5
13160444	13205143	24	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5
13160444	13205143	25	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5
13160444	13205143	26	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5
13160444	13205143	27	0	0	09403	HIAM	STKM11A	EG	C	48.6	0	1.4	264.5

Record: 1 5 of 64

THAI STEEL PIPE INDUSTRY CO., LTD
THAI STEEL PIPE PRODUCTS LABEL
HITACHI AUTOMOTIVE(KORAT)
13160444-13205143-1-0-0
PackNo. 1
Length 264.50
Pipe Size IB OD(A) OD(B) WT C 48.60 1.400
Pipe Grade STKM11A -EG Lot No. 39B-081-01-05
Part No. SA11704-1
Part Name -
Packing RACHADAPON s. 22 / 10 / 2013
TSGS TAG : PTD-754424

THAI STEEL PIPE INDUSTRY CO., LTD
THAI STEEL PIPE PRODUCTS LABEL
HITACHI AUTOMOTIVE(KORAT)
13160444-13205143-2-0-0
PackNo. 2
Length 264.50
Pipe Size IB OD(A) OD(B) WT C 48.60 1.400
Pipe Grade STKM11A -EG Lot No. 39B-081-01-05
Part No. SA11704-1
Part Name -
Packing RACHADAPON s. 22 / 10 / 2013
TSGS TAG : PTD-754424

THAI STEEL PIPE INDUSTRY CO., LTD
THAI STEEL PIPE PRODUCTS LABEL
HITACHI AUTOMOTIVE(KORAT)
13160444-13205143-3-0-0
PackNo. 3
Length 264.50

รูปที่ 17 รายการนำท่อสำเร็จรูปท่อสั้น ES มาตรฐานเป็น Customer Tag นำไปติดกับ Box ได้ง่าย

frmDelvBox_Edit

Edit Delivery Application

Add Tag

Delete Tag

Del

DelvSheetNo	IssueDate	DelvCode	PlanNo	WorkNo	CustCode	IssueDate1	DelvPackQty	PackCode
13013289	22/10/2013	13156497	13071A0	08	ATCX	22/10/2013	20x7	B
13013289	22/10/2013	13156497	13071A0	08	ATCX	22/10/2013	50x6	Box
13013289	22/10/2013	13156497	13071A0	08	ATCX	22/10/2013	50x16	Box
13013289	22/10/2013	13156500	13071A0	6279	ATCX	22/10/2013	50x1	Box
13013289	22/10/2013	13156500	13071A0	6279	ATCX	22/10/2013	20x50	Box
13013289	22/10/2013	13156500	13071A0	6279	ATCX	22/10/2013	50x9	Box
13013289	22/10/2013	13156500	13071A0	6279	ATCX	22/10/2013	50x7	Box
13013289	22/10/2013	13156500	13071A0	6279	ATCX	22/10/2013	20x61	Box
13013289	22/10/2013	13158697	13054B0	05052	ATCX	22/10/2013	50x31	Box
13013289	22/10/2013	13158697	13054B0	05052	ATCX	22/10/2013	25x15	Box
13013289	22/10/2013	13158697	13054B0	05052	ATCX	22/10/2013	25x19	Box
13013289	22/10/2013	13158697	13054B0	05052	ATCX	22/10/2013	25x38	Box
13013289	22/10/2013	13158697	13054B0	05052	ATCX	22/10/2013	25x23	Box
13013289	22/10/2013	13158697	13054B0	05052	ATCX	22/10/2013	25x44	B
13013289	22/10/2013	13158697	13054B0	05052	ATCX	22/10/2013	25x2	B
13013289	22/10/2013	13158697	13054B0	05052	ATCX	22/10/2013	25x7	B

Car ID: 70-4991 Driver Name: ?????

Exit

รูปที่ 18 รายการนำท่สำเร็จรูปท่อัสััน ES มาสร้างเป็นออกเอกสารขายส่งมอบโดยการ Scan Customer Tag ที่ติดกับ Box โดยไม่ต้องดึงออก แทนการบันทึกด้วยมือ

TSP-Tag Control System 7.63 :: Using DB at ----> 192.168.99.8\tsppcnew :: ## Create By Software Tech Team ## - [frmReprintApp]

Main PC Production Delivery MaintenanceTAG Set up Report

TSP THAI STEEL PIPE INDUSTRY CO., LTD
 Bangna-Trad Road Km. 57, T. Donhuaroh Tel: 66 (0) 3821 4334-41, 3874 3802-3
 Amphur Muang, Chonburi 20000, Thailand Fax: 66 (0) 3821 4342, 3845 9014

REPRINT DELIVERY APPLICATION

From 22/Oct/13 To 22/Oct/13

DelvSheetNo	CustNameEN	IssueDate	TruckNo	TransportCompany	DriverName	FinishLoadTime	TSPShipOutTime	PcConfirmFlag	PcConfirmD
13013283	YS. PUND CO., ...	22/Oct/13	TRIP-1		YSP			0	
13013284	HITACHI AUTO...	22/Oct/13	704277		ธัชวาท			0	
13013285	YS. PUND CO., ...	22/Oct/13	TRIP-2		YSP			0	
13013286	DELTA THAIRU...	22/Oct/13			DELTA/CS			0	
13013286	YOROZU (THAI...	22/Oct/13			DELTA/CS			0	
13013287	NAKAGAWA SA...	22/Oct/13	70-5802		?????			0	
13013288	SUMMIT SHOW...	22/Oct/13	70-6008		?????			0	
13013289	ADYAMA THAI C...	22/Oct/13	72-1062		?????			0	
13013289	SUMMIT FUJIKI...	22/Oct/13	72-1062		?????			0	
13013290	ASNO HORIE (T...	22/Oct/13	89-4537		??????			0	
13013291	ASNO HORIE (T...	22/Oct/13	894537		สมพงษ์			0	
13013291	NAKAGAWA SA...	22/Oct/13	894537		สมพงษ์			0	
13013292	YS. PUND CO., ...	22/Oct/13						0	
13013293	HITACHI AUTO...	22/Oct/13	704277		ธัชวาท			0	
13013294	NAKAGAWA SA...	22/Oct/13	705802		ปรีชา			0	
13013294	YOKOYAMA KO...	22/Oct/13	705802		ปรีชา			0	
13013295	SUMITOMO/AIS...	22/Oct/13	979977		โกธร			0	
13013296	YS. PUND CO., ...	22/Oct/13	TRIP-3		YSP			0	
13013297	YOROZU (THAI...	22/Oct/13	60-9084		??????????????			0	
13013298	N.H.K. SPRING (...	22/Oct/13	981705					0	
13013298	N.H.K. SPRING (...	22/Oct/13	981705					0	
13013298	NISSAN MORTOR	22/Oct/13	981705					0	

start Send Message NEW THESIS FI... TSP-Tag Control... ARNet Document 3:56 PM

รูปที่ 19 รายการส่งมอบท่อของรถบรรทุกแต่ละเที่ยวสามารถดึงข้อมูลจากส่วนกลางเพื่อฝ่ายสำนักงานจัดทำเอกสาร INVIOCE ,ใบประกันสินค้า ได้ทันที

ARNet Document

Print... 80% 1/25 Backward Forward

NO. 13013284  PRP-415-F01

TSP Date(วันที่): 22/10/2013 **Delivery Application & Report** (รายงานพร้อมใบ)

Approved(อนุมัติ) Reported(รายงาน)

UC Section Head UC Operator

NO.	Work No. (เลขที่งาน)	Customer (บริษัท)	Pipe Grade & Size (mm) (มาตรฐาน & ขนาด)				Pack (หน่วย)	City X (เขต)	Lot & Material Information (รหัสการผลิต)			Result (ผล)		Gauge (เกจ)	Part No.	Inspection Certificate No. (ใบรับรองการตรวจสอบ)
			Grade (ระดับ)	SB	OD/SA	W/T			L	Lot No. (level Lot)	Grade (ระดับ)	Cap No. (เลขที่)	Dim (ขนาด)			
1	1309043	STACOR	SRM011A-45C	C	48.80	1.400	264.50	50	Box	10x1	37A-024-01-06	SPCC-SD	SU37-90114284			
2	1309040	STACOR	SRM011A-45C	C	48.80	1.400	264.50	8	Box	10x1	37A-024-01-06	SPCC-SD	SU37-90114284			
3	1309040	STACOR	SRM011A-45C	C	48.80	1.400	264.50	21	Box	10x1	37A-024-01-06	SPCC-SD	SU37-90114284			
4	08311	STACOR	SRM011A-45C	C	48.80	1.400	264.50	11	Box	10x1	39B-081-01-10	SPCC-SD	SU38-92111529			
5	08311	STACOR	SRM011A-45C	C	48.80	1.400	264.50	24	Box	10x1	39B-081-01-10	SPCC-SD	SU38-92111529			
6	1309043	STACOR	SRM011A-45C	C	48.80	1.400	264.50	25	Box	10x1	37A-024-01-06	SPCC-SD	SU37-90114284			
7	1309043	STACOR	SRM011A-45C	C	48.80	1.400	264.50	57	Box	10x1	37A-024-01-06	SPCC-SD	SU37-90114284			
8	1309040	STACOR	SRM011A-45C	C	48.80	1.400	264.50	9	Box	10x1	37A-024-01-06	SPCC-SD	SU37-90114284			
9	1309040	STACOR	SRM011A-45C	C	48.80	1.400	264.50	22	Box	10x1	37A-024-01-06	SPCC-SD	SU37-90114284			
10	08311	STACOR	SRM011A-45C	C	48.80	1.400	264.50	12	Box	10x1	39B-081-01-10	SPCC-SD	SU38-92111529			
11	08311	STACOR	SRM011A-45C	C	48.80	1.400	264.50	25	Box	10x1	39B-081-01-10	SPCC-SD	SU38-92111529			
12	1309043	STACOR	SRM011A-45C	C	48.80	1.400	264.50	27	Box	10x1	37A-024-01-06	SPCC-SD	SU37-90114284			
13	1309040	STACOR	SRM011A-45C	C	48.80	1.400	264.50	112	Box	10x1	39B-081-02-01	SPCC-SD	SU38-92110779			
14	1309040	STACOR	SRM011A-45C	C	48.80	1.400	264.50	10	Box	10x1	37A-024-01-06	SPCC-SD	SU37-90114284			
15	1309040	STACOR	SRM011A-45C	C	48.80	1.400	264.50	23	Box	10x1	37A-024-01-06	SPCC-SD	SU37-90114284			
16	08311	STACOR	SRM011A-45C	C	48.80	1.400	264.50	13	Box	10x1	39B-081-01-10	SPCC-SD	SU38-92111529			
17	08311	STACOR	SRM011A-45C	C	48.80	1.400	264.50	26	Box	10x1	39B-081-01-10	SPCC-SD	SU38-92111529			
18	1309043	STACOR	SRM011A-45C	C	48.80	1.400	264.50	29	Box	10x1	37A-024-01-06	SPCC-SD	SU37-90114284			
19	1309040	STACOR	SRM011A-45C	C	48.80	1.400	264.50	115	Box	10x1	39B-081-02-01	SPCC-SD	SU38-92110779			
20	1309040	STACOR	SRM011A-45C	C	48.80	1.400	264.50	11	Box	10x1	37A-024-01-06	SPCC-SD	SU37-90114284			
21	08311	STACOR	SRM011A-45C	C	48.80	1.400	264.50	1	Box	10x1	39B-081-01-10	SPCC-SD	SU38-92111529			
22	08311	STACOR	SRM011A-45C	C	48.80	1.400	264.50	14	Box	10x1	39B-081-01-10	SPCC-SD	SU38-92111529			
23	1309043	STACOR	SRM011A-45C	C	48.80	1.400	264.50	31	Box	10x1	37A-024-01-06	SPCC-SD	SU37-90114284			
24	1309040	STACOR	SRM011A-45C	C	48.80	1.400	264.50	119	Box	10x1	39B-081-02-01	SPCC-SD	SU38-92110779			
25	1309040	STACOR	SRM011A-45C	C	48.80	1.400	264.50	12	Box	10x1	37A-024-01-06	SPCC-SD	SU37-90114284			
26	08311	STACOR	SRM011A-45C	C	48.80	1.400	264.50	2	Box	10x1	39B-081-01-10	SPCC-SD	SU38-92111529			

Truck No. (เลขที่รถบรรทุก) 704277 Transport Company (บริษัทขนส่ง) Divernname (ชื่อคนขับรถ) ชัยวิภา Driver's Signature (ลายเซ็นคนขับรถ) Finished Loading Time (เวลาที่โหลดเสร็จ) TSP Ship Out Time (เวลาที่ส่งมอบ TSP) Checker (ผู้ตรวจสอบ) Approved (ผู้อนุมัติ)

โปรดใช้วิธีวัด (โปรดอ่านอย่างละเอียด) 4 นิ้ว 1 นิ้ว 3/8 นิ้ว 1/2 นิ้ว 3/4 นิ้ว 1 นิ้ว 1 1/4 นิ้ว 1 1/2 นิ้ว 1 3/4 นิ้ว 2 นิ้ว (5.08)

หมายเหตุ : ข้อมูลการขนส่งให้จัดส่งได้ (S= S (Barrel) M= M (Barrel) B= Box) (S= S (Barrel) M= M (Barrel) B= Box) (S= S (Barrel) M= M (Barrel) B= Box) (S= S (Barrel) M= M (Barrel) B= Box)

TSQS Form : PRP-415-F01, Rev(D4) / October 1, 2012; Approved PC

Rs : PC Section (PC) Retention 1 year

รูปที่ 20 รายการส่งมอบท่อใน Delivery Application & Report จากผู้โหลดสินค้าแทนการเขียนบันทึกด้วยมือ

TSP-Tag Control System 7.63 ... Using DB at ---> 192.168.99.8\tsppcnew ... ## Create By Software Tech Team ## - [frmReportMonthERWIP]

Main PC Production Delivery MaintenanceTAG Set up Report

TSP THAI STEEL PIPE INDUSTRY CO., LTD
 Bangna-Trad Road Km. 57, T. Donhuaroh Tel: 66 (0) 3821 4334-41, 3874 3802-3
 Amphur Muang, Chonburi 20000, Thailand Fax: 66 (0) 3821 4342, 3845 9014

Month: 10 Year: 2013 Process: ES/MP --> ES/IP

OK Print Export Close

REPORT MONTHLY ERW(IP)

No Group
 Group by customer
 Group by pipegrade - pipegradetype
 Group by Product code (PQCCPNO)
 Group by ODA,ODB,WT_Length
 Group By Coil grade

Drag a column header here to group by that column.

Tag Code	Tag..	Split1	Split2	D..	D..	Cust C..	Pipe Grade	Pipe...	Insi...	OD A	OD..	WT	Length	Weight...	PQCCPNO	Mill	Lot No..	Lot N..	Su...
13199184	21	0	0			TKTX	STKM13A	EG	N	25.4	0	1.2	5480	3.92	E-YKTX-005/0	C - 1.5" MILL	3AC	054	01
13199184	23	0	0			TKTX	STKM13A	EG	N	25.4	0	1.2	5480	3.92	E-YKTX-005/0	C - 1.5" MILL	3AC	054	01
13191185	10	0	0			NMTX	STKM11A	EG	C	50.8	0	1.4	6380	10.88	E-NMTX-001/1	A-2" MILL	39A	160	02
13191185	11	0	0			NMTX	STKM11A	EG	C	50.8	0	1.4	6380	10.88	E-NMTX-001/1	A-2" MILL	39A	160	02
13191185	12	0	0			NMTX	STKM11A	EG	C	50.8	0	1.4	6380	10.88	E-NMTX-001/1	A-2" MILL	39A	160	02
13191185	13	0	0			NMTX	STKM11A	EG	C	50.8	0	1.4	6380	10.88	E-NMTX-001/1	A-2" MILL	39A	160	02
13191185	14	0	0			NMTX	STKM11A	EG	C	50.8	0	1.4	6380	10.88	E-NMTX-001/1	A-2" MILL	39A	160	02
13191346	1	0	0			BTEX	STAM290GB	EG	C	45	0	1.6	6630	11.35	E-BTEX-046/1	B - 3.0" MILL	39B	161	01
13191346	2	0	0			BTEX	STAM290GB	EG	C	45	0	1.6	6630	11.35	E-BTEX-046/1	B - 3.0" MILL	39B	161	01
13191346	3	0	0			BTEX	STAM290GB	EG	C	45	0	1.6	6630	11.35	E-BTEX-046/1	B - 3.0" MILL	39B	161	01
13191346	4	0	0			BTEX	STAM290GB	EG	C	45	0	1.6	6630	11.35	E-BTEX-046/1	B - 3.0" MILL	39B	161	01
13191346	5	0	0			BTEX	STAM290GB	EG	C	45	0	1.6	6630	11.35	E-BTEX-046/1	B - 3.0" MILL	39B	161	01
13191346	6	0	0			BTEX	STAM290GB	EG	C	45	0	1.6	6630	11.35	E-BTEX-046/1	B - 3.0" MILL	39B	161	01
13191346	7	0	0			BTEX	STAM290GB	EG	C	45	0	1.6	6630	11.35	E-BTEX-046/1	B - 3.0" MILL	39B	161	01
13191346	8	0	0			BTEX	STAM290GB	EG	C	45	0	1.6	6630	11.35	E-BTEX-046/1	B - 3.0" MILL	39B	161	02
13191346	9	0	0			BTEX	STAM290GB	EG	C	45	0	1.6	6630	11.35	E-BTEX-046/1	B - 3.0" MILL	39B	161	02
13191346	10	0	0			BTEX	STAM290GB	EG	C	45	0	1.6	6630	11.35	E-BTEX-046/1	B - 3.0" MILL	39B	161	02
13191346	11	0	0			BTEX	STAM290GB	EG	C	45	0	1.6	6630	11.35	E-BTEX-046/1	B - 3.0" MILL	39B	161	02
13191460	1	0	0			HIAM	STKM12B	EG	C	50.8	0	2.9	5700	19.53	E-HIAM-054/2	A-2" MILL	39A	166	01
13191460	2	0	0			HIAM	STKM12B	EG	C	50.8	0	2.9	5700	19.53	E-HIAM-054/2	A-2" MILL	39A	166	01
13191460	3	0	0			HIAM	STKM12B	EG	C	50.8	0	2.9	5700	19.53	E-HIAM-054/2	A-2" MILL	39A	166	01
13191460	4	0	0			HIAM	STKM12B	EG	C	50.8	0	2.9	5700	19.53	E-HIAM-054/2	A-2" MILL	39A	166	01

Record: 1 Of 4407

รูปที่ 21 รายการสินค้าคงคลังสำหรับท่อยาว ERW INPROCESS ที่ Export เป็น Excel File ลดการพิมพ์และผู้ที่มีสิทธิ์สามารถเรียกดูได้จากศูนย์กลางข้อมูล

TSP-Tag Control System 7.63 ... Using DB at ----> 192.168.99.8\tsppcnew ... ## Create By Software Tech Team ## - [frmReportMonthERWpack]

Main PC Production Delivery MaintenanceTAG Set up Report

TSP THAI STEEL PIPE INDUSTRY CO., LTD
 Bangna-Trad Road Km. 57, T. Donhuasoh Tel: 66 (0) 3821 4334-41, 38743802-3
 Amphur Muang, Chonburi 20000, Thailand Fax: 66 (0) 3821 4342, 3845 9014

Month 10 Year 2013 Process ES/IP -> ES/FP

No Group
 Group by customer
 Group by pipegrade - pipegradetype
 Group by Product code (PQCCPNO)
 Group by ODA,ODB,WT,Length
 Group By Coil grade

REPORT MONTHLY ERW(PACK)

Drag a column header here to group by that column.

Tag Code	T...	Spl...	Spl...	D	Cust C...	Pipe Grade	Pipe G...	Insid...	OD A	OD B	WT	Length	Weigh...	PQCCPNO	Mill	Lot N...	L...	Su...	Lot No...	Coil No
13191608	1	0	0		DTCX	STKM11A	EG	N	10	0	1	665	0.15	E-DELT-001/0	35T	001	01	05	-	-
13191610	1	0	0		DTCX	STKM11A	EG	N	10	0	1	665	0.15	E-DELT-001/0	35T	001	01	04	-	-
13192774	1	0	0		BTCX	STKM11A	EG	N	12.7	0	1	650	0.19	E-HDTB-043/0	38T	001	01	20	-	-
13192776	1	0	0		BTCX	STKM11A	EG	N	12.7	0	1	650	0.19	E-HDTB-043/0	38T	001	01	16	-	-
13193047	1	0	0		BTCX	STKM11A	EG	N	12.7	0	1	650	0.19	E-HDTB-043/0	38T	001	01	20	-	-
13193048	1	0	0		BTCX	STKM11A	EG	N	12.7	0	1	650	0.19	E-HDTB-043/0	38T	001	01	19	-	-
13194270	1	0	0		CCIX	STAM290GA	ES	N	40	20	1.6	452	0.62	E-CCIX-199/0	39A	001	04	02	KR37-01	-
13194271	1	0	0		CCIX	STAM290GA	ES	N	40	20	1.6	452	0.62	E-CCIX-199/0	39A	001	04	02	KR37-01	-
13194403	1	0	0		CCIX	STAM290GA	ES	N	40	20	1.6	452	0.62	E-CCIX-199/0	39A	001	04	02	KR37-01	-
13196974	1	0	0		FTPX	STKM11A-AL	EG	N	31.8	0	1.2	64	0.06	E-FTPX-016/0	39B	001	01	02	NS2A-0	-
13197778	1	0	0		FTPX	STKM11A-AL	EG	N	31.8	0	1.2	64	0.06	E-FTPX-016/0	39B	001	01	02	NS2A-0	-
13198811	1	0	0		HDTB	STKM11A	EG	C	28.6	0	1.4	478	0.45	E-HDTB-052/2	3AA	001	01	01	SU26-71	-
13199415	1	0	0		FTPX	STKM11A-AL	EG	N	31.8	0	1.2	64	0.06	E-FTPX-016/0	39B	001	01	03	NS2A-0	-
13200925	1	0	0		BTCX	STKM11A	EG	N	12.7	0	1	650	0.19	E-HDTB-043/0	3AT	001	01	09	-	-
13200927	1	0	0		BTCX	STKM11A	EG	N	12.7	0	1	650	0.19	E-HDTB-043/0	3AT	001	01	04	-	-
13200927	1	1	0		BTCX	STKM11A	EG	N	12.7	0	1	650	0.19	E-HDTB-043/0	3AT	001	01	04	-	-
13201159	1	0	0		BTCX	STKM11A	EG	N	12.7	0	1	650	0.19	E-HDTB-043/0	3AT	001	01	04	-	-
13201160	1	0	0		BTCX	STKM11A	EG	N	12.7	0	1	650	0.19	E-HDTB-043/0	3AT	001	01	02	-	-
13201639	1	0	0		NMTX	STKM11A	EG	C	50.8	0	1.4	1262	2.15	E-NMTX-001/1	37A	001	01	06	SU35-81	-
13201642	1	0	0		NMTX	STKM11A	EG	C	50.8	0	1.4	1262	2.15	E-NMTX-001/1	37A	001	01	06	SU35-81	-
13201688	1	0	0		NMTX	STKM11A	EG	C	50.8	0	1.4	1262	2.15	E-NMTX-001/1	37A	001	01	06	SU35-81	-
13201689	1	0	0		NMTX	STKM11A	EG	C	50.8	0	1.4	1262	2.15	E-NMTX-001/1	37A	001	01	07	SU35-81	-
13201708	1	0	0		NMTX	STKM11A	EG	C	50.8	0	1.4	1262	2.15	E-NMTX-001/1	37A	001	01	07	SU35-81	-
13201772	1	0	0		NMTX	STKM11A	EG	C	50.8	0	1.4	1262	2.15	E-NMTX-001/1	37A	001	01	07	SU35-81	-

Record: 1 Of 24042

รูปที่ 22 รายการสินค้าคงคลังสำหรับท่อยาว ERW PACKING เป็นสินค้าสำเร็จรูป สามารถ Export เป็น Excel File ลดการกรอกรพิมพ์และผู้ที่มิสิทธิ์สามารถเรียกดูได้จากศูนย์กลางข้อมูล

TSP-Tag Control System 7.63 :: Using DB at ----> 192.168.99.8\tsppcnew :: ## Create By Software Tech Team ## - [frmReportMonthERW]

Main PC Production Delivery MaintenanceTAG Set up Report

TSP THAI STEEL PIPE INDUSTRY CO., LTD
 Bangna-Trad Road Km. 57, T. Donhuaroh Tel: 66 (0) 3821 4334-41, 3874 3802-3
 Amphur Muang, Chonburi 20000, Thailand Fax: 66 (0) 3821 4342, 3845 9014

Month: 10 Year: 2013 Process: ER/FP

No Group
 Group by customer
 Group by pipegrade - pipegradetype
 Group by Product code (PQCCPNO)
 Group by ODA,ODB,WT_Length
 Group By Coil grade

REPORT MONTHLY ERW

Drag a column header here to group by that column.

Co...	Lot...	Lot...	Su...	Lo...	Coil No	Coil Grade	Qty...	Weight...	Print T.a.	Work...	Pipe Grade	Pip...	Insu...	OD A	OD...	WT	Length	Weig...	PQCCPNO
39B	163	01	01	01	SM35-00647042	SAPH400	100	1453	ER/FP	DAY	STKM12B	EG	C	45	0	2.3	6000	14.53	E-HIAM-005/1
39B	163	01	02	02	SM35-00647042	SAPH400	100	1453	ER/FP	DAY	STKM12B	EG	C	45	0	2.3	6000	14.53	E-HIAM-005/1
39B	163	01	03	03	SM35-00647042	SAPH400	100	1453	ER/FP	DAY	STKM12B	EG	C	45	0	2.3	6000	14.53	E-HIAM-005/1
39B	163	01	04	04	SM35-00647042	SAPH400	25	363.25	ER/FP	DAY	STKM12B	EG	C	45	0	2.3	6000	14.53	E-HIAM-005/1
39A	165	01	01	01	SM37-00652202	SPHT3	100	2055	ER/FP	DAY	STKM12B	EG	C	50.8	0	2.9	6000	20.55	E-KYBX-016/2
39A	165	01	02	02	SM37-00652202	SPHT3	100	2055	ER/FP	DAY	STKM12B	EG	C	50.8	0	2.9	6000	20.55	E-KYBX-016/2
39A	165	01	03	03	SM37-00652202	SPHT3	100	2055	ER/FP	DAY	STKM12B	EG	C	50.8	0	2.9	6000	20.55	E-KYBX-016/2
39A	165	01	04	04	SM37-00652202	SPHT3	100	2055	ER/FP	DAY	STKM12B	EG	C	50.8	0	2.9	6000	20.55	E-KYBX-016/2
39A	165	01	05	05	SM37-00652202	SPHT3	31	637.05	ER/FP	DAY	STKM12B	EG	C	50.8	0	2.9	6000	20.55	E-KYBX-016/2
39B	159	01	01	01	KR39-OCUT0410	PS290P/0	150	1354.5	ER/FP	DAY	STKM11A	EG	C	45	0	1.4	6000	9.03	E-KYBX-007/0
39B	159	01	02	02	KR39-OCUT0410	PS290P/0	68	614.04	ER/FP	DAY	STKM11A	EG	C	45	0	1.4	6000	9.03	E-KYBX-007/0
39B	159	01	04	04	KR39-OCUT0410	PS290P/0	150	1354.5	ER/FP	NIGHT	STKM11A	EG	C	45	0	1.4	6000	9.03	E-KYBX-007/0
39B	159	01	05	05	KR39-OCUT0410	PS290P/0	150	1354.5	ER/FP	NIGHT	STKM11A	EG	C	45	0	1.4	6000	9.03	E-KYBX-007/0
39B	159	01	06	06	KR39-OCUT0410	PS290P/0	150	1354.5	ER/FP	NIGHT	STKM11A	EG	C	45	0	1.4	6000	9.03	E-KYBX-007/0
39B	159	01	07	07	KR39-OCUT0410	PS290P/0	150	1354.5	ER/FP	NIGHT	STKM11A	EG	C	45	0	1.4	6000	9.03	E-KYBX-007/0
39B	159	01	08	08	KR39-OCUT0410	PS290P/0	150	1354.5	ER/FP	NIGHT	STKM11A	EG	C	45	0	1.4	6000	9.03	E-KYBX-007/0
39B	159	01	09	09	KR39-OCUT0410	PS290P/0	150	1354.5	ER/FP	NIGHT	STKM11A	EG	C	45	0	1.4	6000	9.03	E-KYBX-007/0
39B	159	01	10	10	KR39-OCUT0410	PS290P/0	150	1354.5	ER/FP	NIGHT	STKM11A	EG	C	45	0	1.4	6000	9.03	E-KYBX-007/0
39A	167	01	01	01	SM38-OCTV2031	PS370P/0	45	929.7	ER/FP	NIGHT	STKM12B	EG	C	50.8	0	3.2	5500	20.66	E-KYBI-003/1
39A	167	01	02	02	SM38-OCTV2031	PS370P/0	45	929.7	ER/FP	NIGHT	STKM12B	EG	C	50.8	0	3.2	5500	20.66	E-KYBI-003/1
39A	167	01	03	03	SM38-OCTV2031	PS370P/0	45	929.7	ER/FP	NIGHT	STKM12B	EG	C	50.8	0	3.2	5500	20.66	E-KYBI-003/1
39A	167	01	04	04	SM38-OCTV2031	PS370P/0	45	929.7	ER/FP	NIGHT	STKM12B	EG	C	50.8	0	3.2	5500	20.66	E-KYBI-003/1
39A	167	01	05	05	SM38-OCTV2031	PS370P/0	45	929.7	ER/FP	NIGHT	STKM12B	EG	C	50.8	0	3.2	5500	20.66	E-KYBI-003/1
39A	167	01	06	06	SM38-OCTV2031	PS370P/0	45	929.7	ER/FP	NIGHT	STKM12B	EG	C	50.8	0	3.2	5500	20.66	E-KYBI-003/1

Record: 1 of 1007

รูปที่ 23 รายการสินค้าคงคลังสำหรับท่อยาว ERW MONTHLY REPORT เพื่อใช้ในการสังเคราะห์งาน ในการประชุมฝยบริหารประจำเดือน สามารถ Export เป็น Excel File ลดการกรรพิมพ์และผู้ที่มิสิทธิ์สามารถเรียกดูได้จากศูนย์กลางข้อมูล

TSP-Tag Control System 7.63 ... Using DB at ----> 192.168.99.8\tsppcnew ... ## Create By Software Tech Team ## - [Frm_RptOutstanding]

Main PC Production Delivery MaintenanceTAG Set up Report

TSP THAI STEEL PIPE INDUSTRY CO., LTD
 Bangna-Trad Road Km. 57.7, Donkhuavoh Tel: 66 (0) 3821 4304-41, 3874 3802-3
 Amphur Muang, Chonburi 20000, Thailand Fax: 66 (0) 3821 4342, 3845 9014

Report Out Standing Status Last Recode Color
 Status Rev 0
 Status Rev 1
 Status Rev 2
 Status Rev 3

Start Date: 01/Oct/13 End Date: 22/Oct/13

Save layout Clear

Drag a column header here to group by that column.

colu...	workno	ShortName	PipeGrade	PipeGra.	In.	OD.	OD_B	WT	Length	W.	c.	O	PQCCPNo	R...	proc...	QtyPcs	Stock
	13090125	ASNO	STKM11A	CD	C	44...	42.00	1.20	132.00				CAHTX:002/0		CS	2100	
	13090125	ASNO	STKM11A	CD	C	44...	42.00	1.20	132.00				CAHTX:002/0		CS	2100	
	13090125	ASNO	STKM11A	CD	C	44...	42.00	1.20	132.00				CAHTX:002/0		CS	2100	
	13090125	ASNO	STKM11A	CD	C	44...	42.00	1.20	132.00				CAHTX:002/0		CS	2100	
	13090125	ASNO	STKM11A	CD	C	44...	42.00	1.20	132.00				CAHTX:002/0		CS	2100	
	13090125	ASNO	STKM11A	CD	C	44...	42.00	1.20	132.00				CAHTX:002/0		CS	2100	
	13090125	ASNO	STKM11A	CD	C	44...	42.00	1.20	132.00				CAHTX:002/0		CS	2100	
	13090125	ASNO	STKM11A	CD	C	44...	42.00	1.20	132.00				CAHTX:002/0		CS	2400	
	13090125	ASNO	STKM11A	CD	C	44...	42.00	1.20	132.00				CAHTX:002/0		CS	2400	
	13090125	ASNO	STKM11A	CD	C	44...	42.00	1.20	132.00				CAHTX:002/0		CS	2700	
	13090126	ASNO	STKM11A	EG	C	35...	1.00	451.00					E-AHTX:011/1		ES	1200	
	13090126	ASNO	STKM11A	EG	C	35...	1.00	451.00					E-AHTX:011/1		ES	1200	
	13090126	ASNO	STKM11A	EG	C	35...	1.00	451.00					E-AHTX:011/1		ES	1500	
	13090126	ASNO	STKM11A	EG	C	35...	1.00	451.00					E-AHTX:011/1		ES	1500	
	13090126	ASNO	STKM11A	EG	C	35...	1.00	451.00					E-AHTX:011/1		ES	1500	
	13090126	ASNO	STKM11A	EG	C	35...	1.00	451.00					E-AHTX:011/1		ES	1500	
	13090126	ASNO	STKM11A	EG	C	35...	1.00	451.00					E-AHTX:011/1		ES	1500	
	13090126	ASNO	STKM11A	EG	C	35...	1.00	451.00					E-AHTX:011/1		ES	1500	
	13090126	ASNO	STKM11A	EG	C	35...	1.00	451.00					E-AHTX:011/1		ES	1500	
	13090126	ASNO	STKM11A	EG	C	35...	1.00	451.00					E-AHTX:011/1		ES	1500	
	13090126	ASNO	STKM11A	EG	C	35...	1.00	451.00					E-AHTX:011/1		ES	1650	
	13090126	ASNO	STKM11A	EG	C	35...	1.00	451.00					E-AHTX:011/1		ES	1800	

Record: 11 Of 3380

start Send Message NEW THESIS FINAL TSP-Tag Control Syst... ภาพยนตร์ 4 - Micro... EN 3:59 PM

รูปที่ 24 รายการสินค้าคงคลังสำหรับท่อยาว ERW เพื่อให้ทราบ OUTSANDING ในการตอบกลับ ORDER ลูกค้าของฝ่ายขายได้